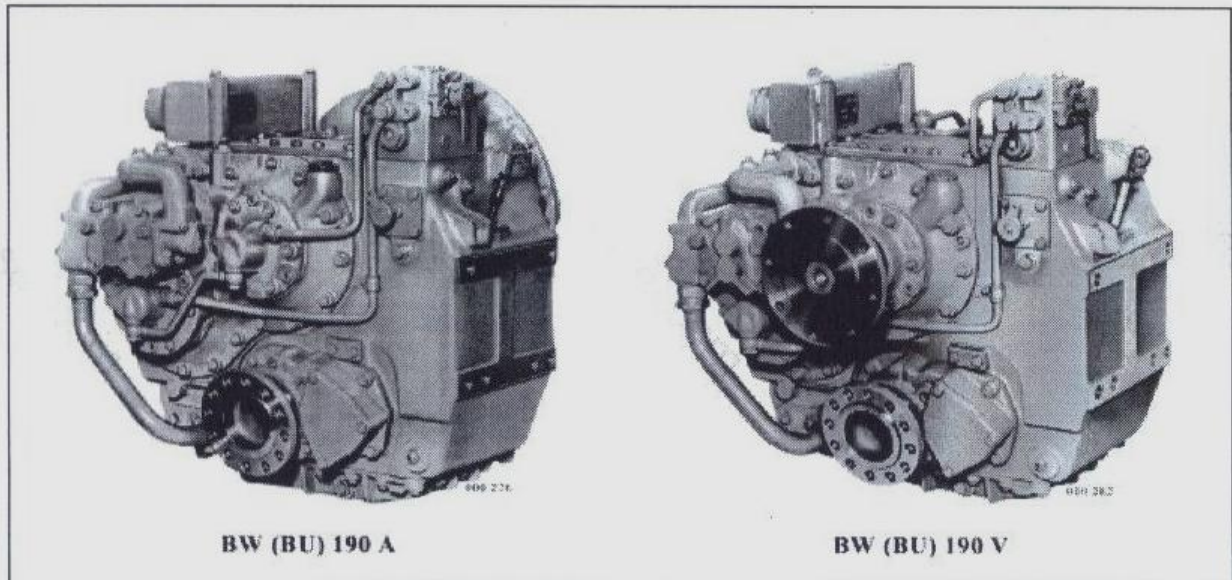


Operating Instructions**Foreword****ZF Marine Transmissions**

The operating instructions apply to the standard version of the transmission. Variations are possible according to special customer requirements and operating conditions. If the data contained in the operating instructions are different to the data contained in the technical or commercial specifications, the data in the specifications shall apply.

Important!

Ensure that these operating instructions are always kept to hand. Carefully read the operating instructions. Pay particular attention to the safety instructions.

Some of the illustrations contained in the operating instructions may differ from your installed transmission. Furthermore, safety devices and covers may sometimes be omitted to enable clearer illustration.